

Work Order ID 129575

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129575

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Item ID: D206-628-034

Revision ID:

Item Name: Heli-Access-Step™ RH - High Gear Float Compatible 407

Start Date: 2/17/2015 Start Qty: 4.00 ***4***

Required Date: 3/6/2015 Req'd Qty: 4.00 ***4***

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 5-03-19 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100 Document Control 0.00
100 DOCUMENT CONTROL
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00
 Quality Control

MAY 20 2015

DAS
6
9-89

APR 29 2015

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Item ID: D206-628-034

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 3/6/2015 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-034								
	Location: <u>081</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUN 09 2015

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MLJ

JUN 09 2015

Picklist Print

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Work Order ID: 129575

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Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015

Required Date: 3/6/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			110	Each	1,909.000	3	12			DAS 6 9-89
AN3C4A									**				

Bolt

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	20	
122814	20	
ST338a	1004	
M131320	4	
M131803	1000	
ST350	885	
M131420	885	

DAS
28
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AN4C14A

Purchased No

110 Each

129.0000

32

APR 29 2015

AN4C14A

Bolt

**
25-24

Location	Loc Qty	Loc Code
FG	25	
118706	20	
123021	5	
ST312A	50	
131677	50	
ST344	54	
m130716	13	
m131452	41	

m132249 29

3

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D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015

Required Date: 3/6/2015

Start Qty: 4.00

Required Qty: 4.00

AN4C15A

Purchased No

110 Each

109.0000

4 16

AN4C15A

Bolt

**

132189

MAY 01 2015

Location

Loc Qty

Loc Code

FG	10	
120360	10	
ST343	99	
M130716	50	
M131377	49	

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DAS
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9-89

D2731-3

Manufactured No

110 Each

55.0000

4 16

D2731-3

Mounting Lug

**

DAS
6
28
9-89

Location

Loc Qty

Loc Code

ST520	51	
119211	3	
123541	48	
ST538	4	
126661	4	

DAS
28
9-89

DAS
27
9-89

D2732

Manufactured No

110 f

673.4000

2 8

D2732

Rubber Extrusion

**

APR 29 2015

Location

Loc Qty

Loc Code

ST412	421	
117118	421	
ST639	252.4	
117118	252.4	

DAS
28
9-89

DAS
27
9-89

3.00" long

D2842-042

Manufactured No

110 Each

0.0000

1 4

D2842-042

Step Assembly RH, 206 Float

**

132098

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5HP

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Shop Packet Print

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D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015

Required Date: 3/6/2015

Start Qty: 4.00

Required Qty: 4.00

D2844-1 Manufactured No

110 Each 0.0000 2 8

D2844-1

Arm

D2844-3 Manufactured No

110 Each 2.0000 1 4

D2844-3

Arm

Location

Loc Qty

Loc Code

ST352

2

112709

2

D3394-041 Manufactured No

110 Each 30.0000 4 16

D3394-041

Lug

Location

Loc Qty

Loc Code

ST528

26

124892

24

74505

2

ST538

4

126662

4

MS21043-4 Purchased No

110 Each 1,392.000 12 48

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

408

m128798

408

ST304

944

m128798

110

m128818

34

m131697

800

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Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015

Required Date: 3/6/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0363R

Purchased

No

110

Each

732.0000

3 12

NAS1149C0363R

Washer

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

138

114742

138

GA

180

m130673

180

ST271

414

m130673

414

110

Each

3,867.000

24 96

NAS1149C0432R

Purchased

No

NAS1149C0432R

WASHER

**

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

2312

m125807

476

m131467

1836

ST271

1555

m131452

1555

110

Each

567.0000

3 12

NAS1515H3

Purchased

No

NAS1515H3

Washer

**

APR 29 2015

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

44

m129521

44

ST266

513

m128635

13

m131697

500

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Work Order ID: 129575

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Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 2/17/2015

Required Date: 3/6/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1515H4L

Purchased

No

110

Each

491.0000

24

96

DAS

6

9-89

NAS1515H4L

Washer

** 12x M/32189

APR 29 2015

DAS

28

9-89

D206
27
9-89
X4

Location

Loc Qty

Loc Code

FG	32	
103691	32	
ST260a	448	
m131026	98	
m131624	100	
7x <u>m131697</u>	250	84
ST266	11	
m130466	11	

27
MAY 20 2015

Ref only

DART AEROSPACE USA, INC.

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-0301	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Date: 11.02.25